

## CA-75 HID Properties

Mechanical	Test method	Units	CA-75 HID
Tensile Strength	ASTM D638	psi	10300
Elongation	ASTM D638	%	4.2
Modulus of Elasticity	ASTM D638	psi	529000
Flexural Strength	ASTM D790	psi	17600
Flexural Modulus	ASTM D790	psi	-
Impact Strength – Izod (Notched)	ASTM D256	ft-lb/in	0.35
Impact Strength – Falling Weight (1/8")	ASTM D5420 GB	in-lb	2
Rockwell Hardness	ASTM D785	M scale	-

Thermal	Test method	Units	CA-75 HID
Vicat Softening Temperature	ASTM D1525	°F	235
Heat Deflection Temperature Under Load (264 psi)	ASTM D648	°F	212
Melt Flow Rate	ASTM D1238	g/10 min	3.2
Coefficient of Linear Thermal Expansion (-30 to 30°C)	ASTM D696	mm/(mm-oC)	6 X 10 <sup>-5</sup>
Molding Shrinkage	ASTM D955	%	0.2-0.6

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determine the suitability of our materials and suggestions before adopting them on a commercial scale.