

TUFFAK GP-V matte polycarbonate sheet

MATTE TEXTURED

TUFFAK GP-V Matte sheet is a translucent, UV stabilized, polycarbonate product with a matte textured surface on one side. This unique matte texture obscures vision and reduces glare. The product features outstanding impact strength, superior dimensional stability, and high temperature resistance. TUFFAK GP-V Matte sheet is offered with a five (5) year Limited Product Warranty against breakage. The terms of the warranty are available upon request.

APPLICATIONS

Industrial glazing, privacy glazing, thermoformed and fabricated translucent components, signs, displays, lighting covers

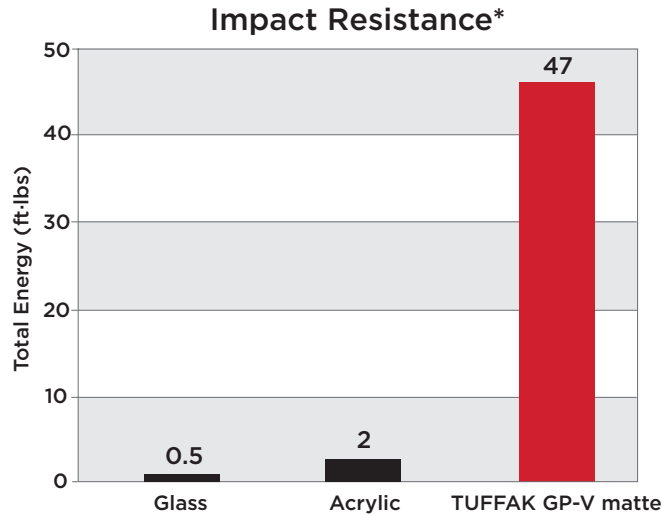
Typical Properties*

Property	Test Method	Units	Values
PHYSICAL			
Specific Gravity	ASTM D 792	-	1.2
Refractive Index	ASTM D 542	-	1.586
Light Transmission, Clear @ 0.118"	ASTM D 1003	%	90
Water Absorption, 24 hours @ 73°F	ASTM D 570	%	0.15
Poisson's Ratio	ASTM E 132	-	0.38
MECHANICAL			
Tensile Strength, Break	ASTM D 638	psi	9,500
Tensile Strength, Yield	ASTM D 638	psi	9,000
Tensile Modulus	ASTM D 638	psi	340,000
Elongation	ASTM D 638	%	110
Flexural Strength	ASTM D 790	psi	13,500
Flexural Modulus	ASTM D 790	psi	345,000
Compressive Strength	ASTM D 695	psi	12,500
Compressive Modulus	ASTM D 695	psi	345,000
Izod Impact Strength, Notched @ 0.125"	ASTM D 256	ft-lbs/in	18
Izod Impact Strength, Unnotched @ 0.125"	ASTM D 256	ft-lbs/in	60 (no break)
Instrumented Impact @ 0.125"	ASTM D 3763	ft-lbs	47
Shear Strength, Break	ASTM D 732	psi	10,000
Shear Strength, Yield	ASTM D 732	psi	6,000
Shear Modulus	ASTM D 732	psi	114,000
Rockwell Hardness	ASTM D 785	-	M70 / R118
THERMAL			
Coefficient of Thermal Expansion	ASTM D 696	in/in/°F	3.75 x 10 ⁻⁵
Coefficient of Thermal Conductivity	ASTM C 177	BTU-in/hr-ft ² °F	1.35
Heat Deflection Temperature @ 264 psi	ASTM D 648	°F	270
Heat Deflection Temperature @ 66 psi	ASTM D 648	°F	280
Brittleness Temperature	ASTM D 746	°F	-200
Shading Coefficient, clear @ 0.236"	NFRC 100-2010	-	0.97
U factor @ 0.236" (summer, winter)	NFRC 100-2010	BTU/hr-ft ² °F	0.85, 0.92
ELECTRICAL			
Dielectric Constant @ 10 Hz	ASTM D 150	-	2.96
Dielectric Constant @ 60 Hz	ASTM D 150	-	3.17
Volume Resistivity	ASTM D 257	Ohm-cm	8.2 x 10 ¹⁶
Dissipation Factor @ 60 Hz	ASTM D 150	-	0.0009
Arc Resistance	-	-	-
Stainless Steel Strip electrode	ASTM D 495	Seconds	10
Tungsten Electrodes	ASTM D 495	Seconds	120
Dielectric Strength, in air @ 0.125"	ASTM D 149	V/mil	380
FLAMMABILITY			
Flame Class @ 0.060"	UL 94	-	V-2
Flame Class @ 0.236"	UL 94	-	V-0
Horizontal Burn, AEB	ASTM D 635	in	<1
Ignition Temperature, Self	ASTM D 1929	°F	1070
Ignition Temperature, Flash	ASTM D 1929	°F	870
Building Materials, surface-burning 0.060" - 0.250"	UL 723	Flame Spread Smoke Developed	5** 75**

*Some properties characterized using non-textured sheet.

**Flame spread and smoke developed data recorded while material remained in original test position. Ignition of molten residue on the furnace floor resulted in higher values. See UL File #R21646 for more information.

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*Instrumented Impact per ASTM D 3763, sample thickness 0.125" nominal

Regulatory code compliance and certifications

ANSI Z97.1-2009, 2015: American National Standard for Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test, Class A, Unlimited

CPSC 16 CFR 1201 Category I and Category II: Safety Standard for Architectural Glazing Materials

UL 94: Flammability File #E351891

UL 972: Burglary Resistant Glazing Materials, UL File #BP2126

UL 723: Building Materials, UL File #R21646

UL 746C: Suitability for Outdoor Use, UL File #351891*

*TUFFAK GP-V products have limited weathering properties, for more information contact your Plaskolite representative.

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determine the suitability of our materials and suggestions before adopting them on a commercial scale.

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PLASKOLITE

400 Nationwide Blvd, Suite 400
Columbus, OH 43215
800.254.1707 • Fax: 800.457.3553
plaskolite@plaskolite.com
www.plaskolite.com