

**SAFETY DATA SHEET**  
**OPTIX® Impact Modified Acrylic Resin**

**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**

Trade Name: OPTIX® Impact Modified Acrylic Resin

Other Name(s): Includes CA-924 to CA-8125

Usage: Plastic pellets for heat-molding processes (e.g., extrusion, injection-molding)

Supplier: Plaskolite, LLC.  
400 West Nationwide Boulevard, Suite 400, Columbus, Ohio 43215, USA  
Telephone: 800-848-9124  
www.plaskolite.com

Emergency Telephone: 800-848-9124

**2. HAZARDS IDENTIFICATION**

**This material is classified as not hazardous under OSHA regulations.** Under normal conditions of use, this product is not expected to create any unusual industrial hazards. Irritating gases/fumes may be given off during burning or thermal decomposition. Contact with hot material will cause thermal burns.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Characterization: < 87.0% Polymethyl methacrylate (PMMA) [CAS# 9010-88-2]  
> 5.5% Acrylic styrene copolymer [Proprietary]  
< 0.5% Methyl methacrylate (MMA) [CAS# 80-62-6]  
< 0.1% Ethyl acrylate (EA) [CAS# 140-88-5]

**4. FIRST AID MEASURES**

Inhalation: Move subject to fresh air.

Skin Contact: If molten material contacts skin, cool rapidly with cold water and obtain medical attention for thermal burn.

Eye Contact: Flush eyes with plenty of water for at least 15 minutes. Call a physician.

Ingestion: This material is not expected to be absorbed within the gastrointestinal tract, so induction of vomiting should not be necessary.

**5. FIRE-FIGHTING MEASURES**

Suitable Extinguishing Media: Carbon dioxide, dry chemical, or water.

Specific Fire Hazards: This product is a combustible thermoplastic material that burns vigorously with intense heat.

Special Protective Equipment & Precaution for Fire Fighters: Wear a self-contained breathing apparatus and full protective gear.

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### **6. ACCIDENTAL RELEASE MEASURES**

- Personal Precaution: Provide adequate ventilation. Wear personal protection equipment. Do not breathe dust.
- Environmental Precaution: Do not allow to enter into soil, waterbodies or drains.
- Methods for Cleaning Up: Avoid generation of dust. Remove all sources of ignition. Sweep or scoop up into closed containers for disposal.

### **7. HANDLING AND STORAGE**

- Max. Storage Temperature: 190°F (88°C)
- Handling: Ensure appropriate exhaust and ventilation at machinery and at places where dust can be generated. Avoid dust formation, and accumulation of static charges. Prohibit sources of spark and ignition, such as smoking. Processing of this product under high temperatures will cause hazardous emissions of vapors, carbon monoxide or carbon dioxide.
- Storage: If this material is stored under ambient temperature conditions, it is not hazardous. However, extensive storing at higher than the maximum temperature will emit vapors, carbon monoxide or carbon dioxide.

### **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Exposure Limits:	OSHA		ACGIH	
	<u>PEL</u>	<u>STEL</u>	<u>TLV</u>	<u>STEL</u>
1. MMA	100 ppm	None	50 ppm	100 ppm
2. EA	25 ppm	None	5 ppm	15 ppm
3. Inhalable Dust	15 mg/m <sup>3</sup>	None	10 mg/m <sup>3</sup>	None

- Ventilation Measures: Provide good ventilation and/or an exhaust system in the work area.
- Respiratory Protection: None required under normal conditions.
- Hand Protection: Canvas or cotton gloves.
- Eye Protection: Safety glasses with side shields (ANSI Z87.1 equivalent).
- Skin & Body Protection: Wear suitable protective clothing and boots.
- Other Protective Measures: Avoid contact of molten material with skin. Do not inhale dust particles or vapors. Keep away from sources of ignition. Wash hands before breaks and after work.

### **9. PHYSICAL AND CHEMICAL PROPERTIES**

- Physical State: Solid pellets
- Color: Clear to opaque
- Odor: Not applicable
- pH: Not applicable
- Melting Point: 300°F (150°C)

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Boiling Point:	Not available
Decomposition Temperature:	Not available
Flash Point:	716°F (380°C)
Auto-ignition Temperature:	923°F (495°C)
Explosion Limits:	Not applicable
Evaporation Rate:	Not applicable
Vapor Pressure:	Not applicable
Vapor Density:	Not applicable
Relative Density:	1.15 – 1.18
Solubility:	Insoluble

**10. STABILITY AND REACTIVITY**

Stability:	Stable. Hazardous polymerization does not occur.
Conditions to Avoid:	Protect from excessive heat. Keep away from sources of ignition and heat. Avoid dust formation.
Materials to Avoid:	None under normal conditions of use.
Hazardous Decomposition Products:	Thermal decomposition or combustion may emit vapors, carbon monoxide, or carbon dioxide.

**11. TOXICOLOGICAL INFORMATION**

This product should not be harmful under normal conditions of use.

Inhalation:	Unlikely to be harmful by inhalation under ambient temperature. Inhalation of vapors from heated product can cause nausea, headache, dizziness as well as irritation of lungs, nose, and throat.
Skin Contact:	Possible skin irritation. Contact with molten material can result in burns.
Ingestion:	Unlikely to be harmful by ingestion under ambient temperature.
Eye Contact:	Vapors from heated product can irritate the eyes.
Carcinogenicity:	Thermal decomposition of this product may release very low concentrations of Ethyl Acrylate (CAS No. 140-88-5), which is listed by the International Agency for Research on Cancer (IARC) as a Group 2B carcinogen (i.e., suspect human carcinogen). However, more recent assessments (e.g., European Centre for Ecotoxicity and Toxicology of Chemicals, ECETOC, Joint Assessment of Commodity Chemicals No. 28) indicate that Ethyl Acrylate is non-carcinogenic to humans.

**12. ECOLOGICAL INFORMATION**

This product is a solid, inert product with low volatility, and is essentially insoluble in water.

Ecotoxicity:	This product should have low toxicity to aquatic and terrestrial organisms.
Mobility:	Due to the solid nature of this product, it should have low mobility in soil.

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Persistence & Degradability: This product is non-biodegradable.

Bioaccumulation: This solid product has a low potential for bioaccumulation.

Effect in Sewage Plants: May be separated mechanically.

### **13. DISPOSAL CONSIDERATIONS**

Waste disposal should be in accordance with all federal, state and local environmental laws and regulations.

### **14. TRANSPORT INFORMATION**

Not subject to national and international regulations on the transport of dangerous goods.

### **15. REGULATORY INFORMATION**

OSHA Hazard Communication: Non-hazardous


Toxic Substances Control Act: Listed

CERCLA Hazardous  
Substances (40 CFR 302): None

SARA Section 311/312: Non-hazardous

SARA Section 313 Toxic  
Chemicals (40 CFR 372.65): None

RCRA Hazardous Wastes  
(40 CFR 261): When this product becomes a waste, it is identified as a solid but NOT hazardous waste under RCRA criteria (40 CFR Part 261).

California Proposition 65:  **WARNING:** This product can expose you to Ethyl Acrylate, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Canadian DSL: Listed

### **16. OTHER INFORMATION**

SDS Prepared By: Plaskolite Environmental, Health & Safety  
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SDS Revision Date: February 10, 2023

The information presented herein is believed to be factual and reliable. It is offered in good faith, but without guarantee, since conditions and methods for the use of our products are beyond our control. We recommend that the prospective user determine the suitability of our products and these suggestions before adopting them on a commercial scale.